



## CONSTRUCTION

- The Box Series Corten Steel Planters are constructed of ASTM A606 Type 4 & A588 grades of Corten Steel. Planters are fabricated using 14 ga., 12 ga., 10 ga., and 1/4" thicknesses.
- Planters are manufactured with standard 1", 1.5", or 2" drain holes or no drain holes. Quantity and placement as directed by Purchaser. Holes are cut to nominal O.D. for standard PVC pipe trade sizes.
- The Box Series Corten Steel Planters can be specified in customized sizes. Sizes must specify LxWxH dimensions for fabrication.

## STANDARD SELECTIONS

- Standard lip = 1.5" wide lip x 1" return (14, 12, & 10 ga. material)  
Standard lip = 2" wide x no return (1/4" thick material)  
Blade Edge = No lip x no return (1/4" minimum thick material)

## PRE-WEATHERED FINISH

- Planters are offered in two finish options
  - Pre-Weathered Finish (default) with temporary sealant
  - Un-Weathered Finish, no sealant
- Planters do not weather with consistent color and patina among groups. Units weather at varying rates and develop coloration which is unique to each individual unit. (Standard level of finish shown)
- Sealant applied is a light, temporary sealant with zero VOC's, and matte finish. Application is applied to exterior only for handling of units during install. Units will continue to oxidize, patina will darken, and sealant will wear off.
- Purchasers should exercise caution in placement as units may leach onto adjacent surfaces until fully weathered and self sealed.

## BOX SERIES CORTEN STEEL STANDARD SIZES

PRODUCT ID	LENGTH	WIDTH	HEIGHT	THICKNESS	AVG. WT.
BX_C 242418	24"	24"	18"	12 ga.	70 lbs
BX_C 242424	24"	24"	24"	12 ga.	88 lbs
BX_C 242436	24"	24"	36"	12 ga.	123 lbs
BX_C 303018	30"	30"	18"	12 ga.	96 lbs
BX_C 303024	30"	30"	24"	12 ga.	118 lbs
BX_C 303030	30"	30"	30"	12 ga.	140 lbs
BX_C 363624	36"	36"	24"	10 ga.	219 lbs
BX_C 363630	36"	36"	30"	10 ga.	259 lbs
BX_C 363636	36"	36"	36"	10 ga.	299 lbs
BX_C 481824	48"	18"	24"	10 ga.	186 lbs
BX_C 482424	48"	24"	24"	10 ga.	213 lbs
BX_C 482430	48"	24"	30"	10 ga.	253 lbs
BX_C 484836	48"	48"	36"	10 ga.	425 lbs
BX_C 484848	48"	48"	48"	10 ga.	532 lbs
BX_C 601824	60"	18"	24"	10 ga.	226 lbs
BX_C 602424	60"	24"	24"	10 ga.	253 lbs
BX_C 602430	60"	24"	30"	10 ga.	299 lbs
BX_C 601836	60"	18"	36"	10 ga.	312 lbs
BX_C 721824	72"	18"	24"	10 ga.	259 lbs
BX_C 722424	72"	24"	24"	10 ga.	292 lbs
BX_C 722430	72"	24"	30"	10 ga.	346 lbs
BX_C 722436	72"	24"	36"	10 ga.	399 lbs
BX_C 724848	72"	48"	48"	1/4"	1221 lbs
BX_C 961818	96"	18"	18"	1/4"	481 lbs
BX_C 961824	96"	18"	24"	1/4"	587 lbs